INDEX											
SHEET NO.	SUBJECT										
1	Index										
2	Traffic Control Signs										
3	Traffic Control Signs										
4	Traffic Control Sign Design Details										
5	Traffic Control Sign Design Details										
6	Traffic Control Sign Design Details										
7	Temporary Panel Sign Breakaway Post Installation										
8	Wood Post Design For Temporary Panel Signs										

GENERAL NOTES:

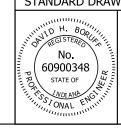
- 1. The minimum vertical and horizontal clearances for construction signs shall be as shown on Standard Drawing E 801-TCDV-05.
- 2. The minimum horizontal clearance for construction signs on curbed roadway sections shall be 2'-0" from the face of the curb to the near edge of the sign.
- 3. The minimum depth for wood or steel posts shall be 4 ft.
- 4. See Standard Drawing E 801-TCDV-08 for U-Channel Steel Post Splice Detail.

INDIANA DEPARTMENT OF TRANSPORTATION

TRAFFIC CONTROL SIGNS INDEX SHEET

SEPTEMBER 2016

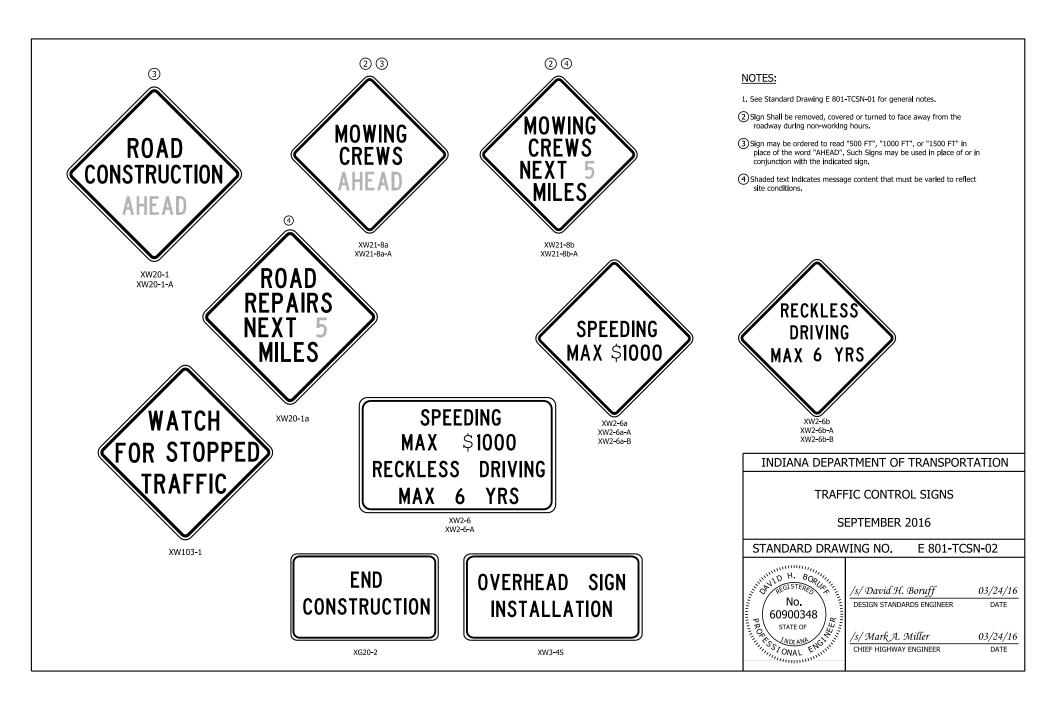
STANDARD DRAWING NO. E 801-TCSN-01

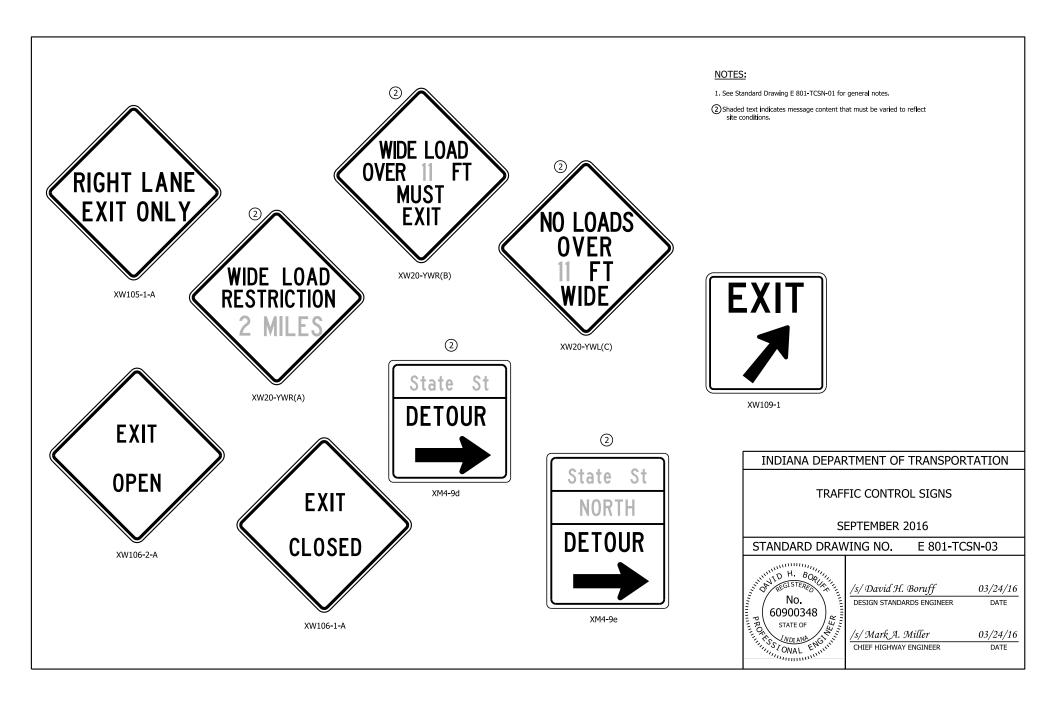


/s/ David H. Boruff 02/25/16
DESIGN STANDARDS ENGINEER DATE

/s/ Mark A. Miller
CHIEF ENGINEER

02/25/16 DATE



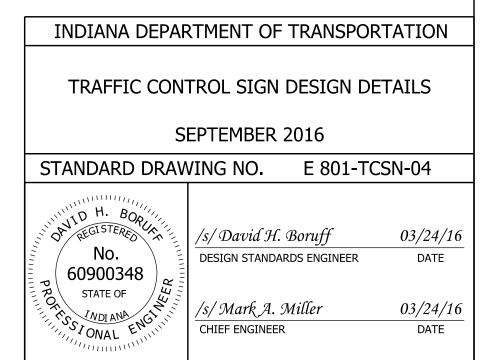


					i							1						
SIGN NUMBER	IMUTCD	SIGN MESSAGE		DESIGN	SIGN SIZE	SIGN COLO	OR	BORDER					LETTER HEIGHT	WORD OR	PCT.	CORNER	NO. OF	POSTS
SIGN NONDER	CODE	SIGNTESSAGE	4 X 4 WOOD	STEEL	51014 5121	BACKGROUND	COPY	WIDTH	WIDTH	SERIES -	· LINE 1	SERIES - LINE 2	SERIES - LINE 3	LINE	1011	RADIUS	1	2
R2-1	R2-1	Speed Limit	*	Α	24 X 30	White	Black		Se	ee FHWA _I	publicat	ion Standard Hig	hway Signs for fab	orication details	5		Χ	
R2-1-B	R2-1	Speed Limit	*	В	48 X 60	White	Black		Se	ee FHWA _I	publicati	ion Standard Hig	hway Signs for fab	orication details	5			Х
R3-2-A (R or L)	R3-2	(Movement Prohibition)	*	Α	30 X 30	White	Black		Se	ee FHWA _I	publicati	ion Standard Hig	hway Signs for fab	orication details	5		Χ	
R3-2-C (R or L)	R3-2	(Movement Prohibition)	*	В	48 X 48	White	Black		Se	ee FHWA _I	publicat	ion Standard Hig	hway Signs for fab	orication details	5			Х
R4-1	R4-1	Do Not Pass	*	Α	24 X 30	White	Black		Se	ee FHWA _I	publicat	ion Standard Hig	hway Signs for fab	orication details	5		Χ	
R4-1-B	R4-1	Do Not Pass	*	В	48 X 60	White	Black		Se	ee FHWA _I	publicat	ion Standard Hig	hway Signs for fab	orication details	5			X
R5-1-A	R5-1	Do Not Enter	*	Α	36 X 36	Red	White		Se	ee FHWA _I	publicat	ion Standard Hig	hway Signs for fab	orication details	5			Х
R5-1-B	R5-1	Do Not Enter	*	В	48 X 48	Red	White		Se	ee FHWA _I	publicati	ion Standard Hig	hway Signs for fab	orication details	5			X
R6-1 (R or L)	R6-1	One Way (Inside White Arrow)	*	Α	36 X 12	White	Black		Se	ee FHWA I	publicati	ion Standard Hig	hway Signs for fab	orication details	5		Χ	
R6-2-A (R or L)	R6-2	One Way (Above White Arrow)	*	Α	24 X 30	Black & White	Black		Se	ee FHWA I	publicati	ion Standard Hig	hway Signs for fab	orication details	5		Χ	
R11-2	R11-2	Road Closed	*	В	48 X 30	White	Black		Se	ee FHWA I	publicati	ion Standard Hig	hway Signs for fal	orication details	5			Х
R11-3	R11-3	Road Closed - Local Traffic Only	*	В	60 X 30	White	Black		Se	ee FHWA _I	publicat	ion Standard Hig	hway Signs for fal	orication details	5			Х
R11-4	R11-4	Road Closed to Thru Traffic	*	В	60 X 30	White	Black		Se	ee FHWA I	publicati	ion Standard Hig	hway Signs for fab	orication details	5			Х
R12-1	R12-1	Weight Limit Tons	*	Α	24 X 30	White	Black		Se	ee FHWA I	publicati	ion Standard Hig	hway Signs for fab	orication details	5		Χ	
R12-1-A	R12-1	Weight Limit Tons	-	В	36 X 48	White	Black		Se	ee FHWA I	publicati	ion Standard Hig	hway Signs for fab	orication details	5			Х
S4-4	S4-4	When Flashing Plaque	*	-	48 X 20	White	Black		Se	ee FHWA _I	publicati	ion Standard Hig	hway Signs for fab	orication details	5		-	-
XW1-1-A (R or L)	W1-1	(Turn Symbol)	*	Α	36 X 36	Orange	Black		Se	ee FHWA _I	publicati	ion Standard Hig	hway Signs for fab	orication details	5			Х
XW1-1-B (R or L)	W1-1	(Turn Symbol)	*	В	48 X 48	Orange	Black		Se	ee FHWA _I	publicati	ion Standard Hig	hway Signs for fab	orication details	5			Х
XW1-2-A (R or L)	W1-2	(Curve Symbol)	*	Α	36 X 36	Orange	Black		Se	ee FHWA _I	publicati	ion Standard Hig	hway Signs for fab	orication details	5			Х
XW1-2-B (R or L)	W1-2	(Curve Symbol)	*	В	48 X 48	Orange	Black		Se	ee FHWA _I	publicati	ion Standard Hig	hway Signs for fab	orication details	5			Х
XW1-3-A (R or L)	W1-3	(Reverse Turn Symbol)	*	Α	36 X 36	Orange	Black		Se	ee FHWA _I	publicati	ion Standard Hig	hway Signs for fab	orication details	5			Х
XW1-3-B (R or L)	W1-3	(Reverse Turn Symbol)	*	В	48 X 48	Orange	Black		Se	ee FHWA _I	publicati	ion Standard Hig	hway Signs for fab	orication details	5			Х
XW1-4-A (R or L)	W1-4	(Reverse Curve Symbol)	*	Α	36 X 36	Orange	Black		Se	ee FHWA _I	publicati	ion Standard Hig	hway Signs for fab	orication details	5			Х
XW1-4-B (R or L)	W1-4	(Reverse Curve Symbol)	*	В	48 X 48	Orange	Black		Se	ee FHWA _I	publicati	ion Standard Hig	hway Signs for fab	orication details	5			Х
XW1-6	W1-6	(Single Headed Arrow)	*	В	48 X 24	Orange	Black		Se	ee FHWA _I	publicati	ion Standard Hig	hway Signs for fab	orication details	5			Х
XW1-6-A	W1-6	(Single Headed Arrow)	*	В	60 X 30	Orange	Black		Se	ee FHWA _I	publicati	ion Standard Hig	hway Signs for fab	orication details	5			Х
XW2-6	XW2-6	Worksite Added Penalty	*	В	60 X 36	Orange	Black	7/8	5/8	5 - Ser	ries C	5 - Series C	5 - Series C	5 - Series C		2 1/4		Х
XW2-6-A		Worksite Added Penalty	*	В	78 X 42	Orange	Black	7/8	5/8	6 - Ser	ries D	6 - Series D	6 - Series D	6 - Series D		2 1/4		Х
XW2-6a		Speeding Max \$1000	*	Α	30 X 30	Orange	Black	3/4	1/2	4 - Ser	ries C	4 - Series C				1 7/8	Х	
XW2-6a-A		Speeding Max \$1000	*	Α	36 X 36	Orange	Black	7/8	5/8	5 - Ser	ries C	5 - Series C				2 1/4		Х
XW2-6a-B		Speeding Max \$1000	*	В	48 X 48	Orange	Black	1 1/4	3/4	6 - Ser	ries D	6 - Series D				3		Х
XW2-6b		Reckless Driving Max 6 Yrs	*	Α	30 X 30	Orange	Black	3/4	1/2	4 - Ser	ries C	4 - Series C				1 7/8	Х	
XW2-6b-A		Reckless Driving Max 6 Yrs	*	Α	36 X 36	Orange	Black	7/8	5/8	5 - Ser	ries C	5 - Series C				2 1/4		Х
XW2-6b-B		Reckless Driving Max 6 Yrs	*	В	48 X 48	Orange	Black		3/4	6 - Ser	ries D	6 - Series D				3		Х
				·	ct normi		-		•			·	•	•				•

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NOTES:

- 1 Spacing between letters of this word or line shall be reduced by this percentage as shown in the FHWA document, *Standard Highway Signs*.
- 2. See Standard Drawing E 801-TCSN-01 for additional general notes.
- 3. All dimensions are in inches.



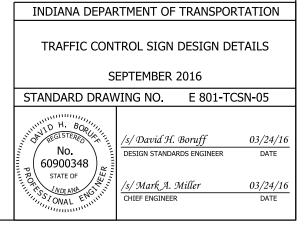
^{*}Wood post permitted.

													1	1					
SIGN NUMBER	IMUTCD	SIGN MESSAGE		DESIGN	- SIGN SIZE	SIGN COLOR		BORDER		LETTER HEIGHT		LETTER HEIGHT	WORD OR	PCT.	CORNER	NO. OF	POSTS		
OZON NOTIDEN	CODE	SIGNALSSAGE	4 X 4 WOOD	STEEL	51011 5 22 2	BACKGROUND	COPY	WIDTH		SERIES - LINE 1		SERIES - LINE 3	LINE	101.	RADIUS	1	2		
XW3-4S	-	Overhead Sign Installation	*	В	60 x 24	Orange	Black	1/2	3/8	6 - Series C	6 - Series C				1 1/2		X		
XW3-5-A	W3-5	(Reduced Speed Limit Ahead)	*	Α	36 X 36	Orange	Black		S	ee FHWA publicati	ion Standard High	way Signs for fab	rication detail	s			X		
XW3-5-B	W3-5	(Reduced Speed Limit Ahead)	*	В	48 X 48	Orange	Black		See FHWA publication Standard Highway Signs for fabrication details										
XW3-5a-A	W3-5	(Reduced Speed Limit Ahead)	*	Α	36 X 36	Orange	Black		S	ee FHWA publicat	ion Standard High	way Signs for fab	rication detail	s			X		
XW3-5a-B	W3-5	(Reduced Speed Limit Ahead)	*	В	48 X 48	Orange	Black		S	ee FHWA publicat	ion Standard High	way Signs for fab	rication detail	S			X		
XW4-2 (R or L)	W4-2	(Lane Ends Merge Symbol)	*	Α	36 X 36	Orange	Black		S	ee FHWA publicat	ion Standard High	way Signs for fab	rication detail	s			X		
XW4-2-A (R or L)	W4-2	(Lane Ends Merge Symbol)	*	В	48 X 48	Orange	Black		S	ee FHWA publicat	ion Standard High	way Signs for fab	rication detail	s			Х		
XW6-2a-A	W6-2	(Divided Highway Ends Symbol)	*	Α	36 X 36	Orange	Black		S	ee FHWA publicat	ion Standard High	way Signs for fab	rication detail	s			Х		
WX6-2a-B	W6-2	(Divided Highway Ends Symbol)	*	В	48 X 48	Orange	Black		S	ee FHWA publicat	ion Standard High	way Signs for fab	rication detail	s			X		
XW6-3-B	W6-3	(Two Way Traffic Symbol)	*	В	48 X 48	Orange	Black		S	ee FHWA publicat	ion Standard High	way Signs for fab	rication detail	s			Х		
XW8-1-A	W8-1	Bump	*	Α	36 X 36	Orange	Black		S	ee FHWA publicat	ion Standard High	way Signs for fab	rication detail	s			Х		
XW8-1-B	W8-1	Bump	*	В	48 X 48	Orange	Black			ee FHWA publicat							X		
XW8-2-A	W8-2	Dip	*	A	36 X 36	Orange	Black			ee FHWA publicat							X		
XW8-2-B	W8-2	'	*	В	48 X 48	Orange	Black			ee FHWA publicat							X		
XW8-3-A	W8-3	Pavement Ends	*	A	36 X 36	Orange	Black			ee FHWA publicat							X		
XW8-4-A	W8-4	Soft Shoulder	*	A	36 X 36	Orange	Black			ee FHWA publicat							X		
XW8-4-B	W8-4	Soft Shoulder	*	B	48 X 48	Orange	Black			ee FHWA publicat							X		
XW8-6-A	W8-6	Truck Crossing	*	A	36 X 36	Orange	Black			ee FHWA publicat							X		
XW8-6-B	W8-6	Truck Crossing	*	В	48 X 48	Orange	Black			ee FHWA publicat							X		
XW9-1-A (R or L)	W9-1	Lane Ends	*	A	36 X 36	Orange	Black			ee FHWA publicat							X		
XW9-1-B (R or L)	W9-1	Lane Ends	*	B	48 X 48	Orange	Black										X		
XW9-2-B (R or L)		Lane Ends Merge	*	B	48 X 48	Orange	Black		See FHWA publication Standard Highway Signs for fabrication details See FHWA publication Standard Highway Signs for fabrication details										
XW12-1-C		Double Arrow	*	B	48 X 48	Orange	Black			ee FHWA publicat							X		
XW13-1-A	W13-1	Advisory Speed Plaque	*	A	36 X 36	Orange	Black			ee FHWA publicat							-		
XW20-1	W20-1	Road Construction Ahead	*	B	48 X 48	Orange	Black	1 1/4	3/4	7 - Series C	7 - Series C	7 - Series C	Construction		3		X		
XW20-1-A	W20-1	Road Construction Ahead	*	B	60 X 60	Orange	Black	1 1/2	1	8 - Series C	8 - Series C	8 - Series C	Construction	25	3		X		
XW20-1-A XW20-1a	W20-1	Road Repairs Next Miles	*	В	48 X 48	Orange	Black	1 1/4	3/4	8 - Series C	8 - Series C	6 - Series C	Construction	2.5	3		X		
			*	B	48 X 48	Orange	Black	1 1/4		ee FHWA publicat					3		X		
XW20-2	W20-2	Detour Ahead	*	B	48 X 48		Black			ee FHWA publicat		, ,					X		
XW20-3	W20-3	Road Closed Ahead	*	_		Orange													
XW20-4	W20-4	One Lane Road Ahead		В	48 X 48	Orange	Black			ee FHWA publicat							X		
XW20-5 (R, C, or	W20-5	Lane Closed Ahead	*	В	48 X 48	Orange	Black			ee FHWA publicat							X		
XW20-7-A	W20-7	Flagger Symbol	*	В	48 X 48	Orange	Black			ee FHWA publicat			rication detail	s			X		
XW20-YWR(A)	-	Wide Load Restriction Miles	*	В	48 X 48	Orange	Black	1 1/4	3/4	6 - Series D	6 - Series D	6 - Series D			3		X		
XW20-YWR(B)	-	Wide Load Over ft Must Exit	*	В	48 X 48	Orange	Black	1 1/4	3/4	6 - Series C	6 - Series C	6 - Series C	6 - Series C		3		X		
XW20-YWR(C)	-	No Loads Over ft Wide	*	В	48 X 48 st permi	Orange	Black	1 1/4	3/4	6 - Series D	6 - Series D	6 - Series D	6 - Series D		3		X		

*Wood post permitted.

NOTES:

- ① Spacing between letters of this word or line shall be reduced by this percentage as shown in the FHWA document, *Standard Highway Sians*.
- 2. See Standard Drawing E 801-TCSN-01 for additional general notes.
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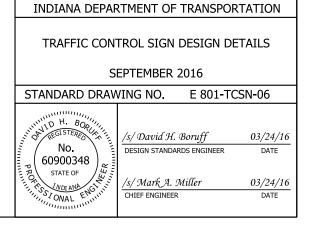


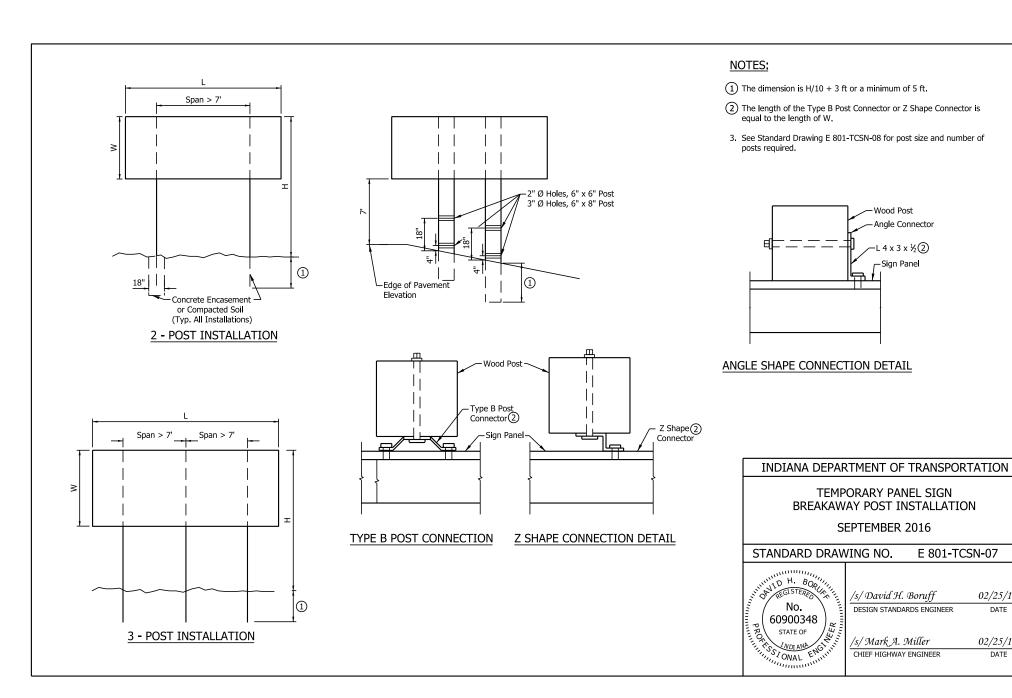
W21-1														(1)	(1)					
MOOD STEEL MOOD MOOD STEEL MOOD STEEL	SIGN NUMBER		SIGN MESSAGE												PCT.			1		
XW21-2		CODE			STEEL		BACKGROUND	COPY	WIDIII	WIDIII	SERIES - LINE I	SERIES - LINE 2	SEIGES - LIVE S	CINC.		1040200	1	2		
XW21-2-A W21-2 Fesh Oil	XW21-1-A	W21-1	Workers Symbol	*	Α	36 X 36	Orange	Black		See FHWA publication Standard Highway Signs for fabrication details										
XW21-3-A W21-3 Road Machinery Ahead * B 48 X 48 Orange Black See FHWA publication Standard Highway Signs for fabrication details W20-1 W20-1 Road Work Ahead * B 48 X 48 Orange Black See FHWA publication Standard Highway Signs for fabrication details W21-5 Shoulder Work * A 36 X 36 Orange Black See FHWA publication Standard Highway Signs for fabrication details W21-6 W21-6 Survey Crew * A 36 X 36 Orange Black See FHWA publication Standard Highway Signs for fabrication details W21-7 W21-7	XW21-2	W21-2	Fresh Oil	*	Α	30 X 30	Orange			See FHWA publication Standard Highway Signs for fabrication details										
W20-1 W20-1 Road Work Ahead	XW21-2-A	W21-2	Fresh Oil	*	Α	36 X 36	Orange			See FHWA publication Standard Highway Signs for fabrication details										
XW21-5-A W21-5 Shoulder Work * A 36 X 36 Orange Black See FHWA publication Standard Highway Signs for febrication details XW21-6-A W21-6 Survey Crew * A 36 X 36 Orange Black See FHWA publication Standard Highway Signs for febrication details XW21-7-A W21-7 Utility Work Ahead * B 48 X 48 Orange Black See FHWA publication Standard Highway Signs for febrication details XW21-8-A W21-8 Mowing Crews Ahead * A 36 X 36 Orange Black See FHWA publication Standard Highway Signs for febrication details XW21-8-A W21-8 Mowing Crews Ahead * A 36 X 36 Orange Black See FHWA publication Standard Highway Signs for febrication details XW21-8-A W21-8 Mowing Crews Ahead * A 36 X 36 Orange Black See FHWA publication Standard Highway Signs for febrication details XW21-8-A W21-8 Mowing Crews Ahead * A 36 X 36 Orange Black 3/4 1/2 6 - Series C 6 - Series C 2 1/4 W21-8 Mowing Crews Mext Miles * A 36 X 36 Orange Black 3/4 1/2 6 - Series C 6 - Series C 2 1/4 W21-8 Mowing Crews Mext Miles * A 36 X 36 Orange Black 3/4 1/2 6 - Series C 6 - Series C 4 - Series C 2 1/4 W21-8 Mowing Crews Mext Miles * B 48 X 48 Orange Black 1/4 3/4 8 - Series C 6 - Series C 6 - Series C 2 1/4 W21-8 Mowing Crews Mext Miles * B 48 X 48 Orange Black 1/4 3/4 8 - Series C 6 - Series C 6 - Series C 3 W21-8 W21-8 Mowing Crews Mext Miles * B 48 X 48 Orange Black 1/4 3/4 8 - Series C 6 -	XW21-3-A	W21-3	Road Machinery Ahead	*	В	48 X 48	Orange			S	ee FHWA publicat	ion Standard High	way Signs for fab	rication detail:	s			X		
XW21-6	W20-1	W20-1	Road Work Ahead	*	В	48 X 48	Orange	Black		S	ee FHWA publicat	ion Standard High	way Signs for fab	rication detail:	S			X		
XW21-7	XW21-5-A	W21-5	Shoulder Work	*	Α	36 X 36	Orange	Black		S	ee FHWA publicat	ion Standard High	way Signs for fab	rication detail:	S			X		
XW21-7-A W21-7 W21-8 W21-8 W21-8 Moving Crews Ahead * A 36 X 36 Orange Black See FHWA publication Standard Highway Signs for fabrication details W21-8 Moving Crews Ahead * A 36 X 36 Orange Black 11/4 3/4 8 - Series C 6 - Series C 6 - Series C 2 1/4 W21-8 Moving Crews Next Miles * A 36 X 36 Orange Black 11/4 3/4 8 - Series C 6 - Series C 4 - Series C 2 1/4 W21-8 Moving Crews Next Miles * A 36 X 36 Orange Black 11/4 3/4 8 - Series C 6 - Series C 4 - Series C 2 1/4 W21-8 Moving Crews Next Miles * A 36 X 36 Orange Black 11/4 3/4 8 - Series C 6 - Series C 4 - Series C 2 1/4 W21-8 Moving Crews Next Miles * B 48 X 48 Orange Black 11/4 3/4 8 - Series C 6 - Series C 6 - Series C 3 W21-8 Moving Crews Next Miles * B 48 X 48 Orange Black 11/4 3/4 7 - Series C 6 - Series C 6 - Series C 3 W21-8 W21-8 Moving Crews Next Miles * B 48 X 48 Orange Black 11/4 3/4 7 - Series C 6 - Series C 6 - Series C 3 W21-8	XW21-6-A	W21-6	Survey Crew	*	Α	36 X 36	Orange	Black		S	ee FHWA publicat	ion Standard High	way Signs for fab	rication detail:	S			Х		
XW21-8a W21-8 Mowing Crews Ahead * A 36 X 36 Orange Black Black 1/4 3/4 8 - Series C 6 - Series C 9 - Series C 2 1/4 XW21-8b-A W21-8 Mowing Crews Ahead * B 48 X 48 Orange Black 1 1/4 3/4 8 - Series C 8 - Series C 8 - Series C 4 - Series C 4 - Series C 2 1/4 XW21-8b-A W21-8 Mowing Crews Next Miles * A 36 X 36 Orange Black 1 1/4 3/4 8 - Series C 8 - Series C 4 - Series C 4 - Series C 2 1/4 XW21-8b-A Mowing Crews Next Miles * B 48 X 48 Orange Black 1 1/4 3/4 8 - Series C 6 - Series C 6 - Series C 5 - Series C 3 - Series C 6 - Series C 6 - Series C 7 - Series C 7 - Series C 7 - Series C 7 - Series C 6 - Series C 3 - Series C 6 - Series C 6 - Series C 6 - Series C 6 - Series C 7 - Series C 1 / 2 / 2 / 2 / 2 / 2 / 2 / 2 / 2 / 2 /	XW21-7	W21-7	Utility Work Ahead	*	Α	36 X 36	Orange	Black		S	ee FHWA publicat	ion Standard High	way Signs for fab	rication detail:	s			X		
XW21-8a-A W21-8 Mowing Crews Ahead * B 48 X 48 Orange Black 1 1/4 3/4 8 - Series C 8 - Series C 8 - Series C 8 - Series C 2 1/4 XW21-8b W21-8 Mowing Crews Next Miles * A 36 X 36 Orange Black 1/4 3/4 8 - Series C 6 - Series C 4 - Series C 2 1/4 XW21-8b-A Watch for Stopped Traffic * B 48 X 48 Orange Black 1 1/4 3/4 8 - Series C 8 - Series C 6 - Series C 6 - Series C 6 - Series C 7 - Series C 8 - Series C 8 - Series C 8 - Series C 8 - Series C 6 - Se	XW21-7-A	W21-7	Utility Work Ahead	*	В	48 X 48	Orange	Black		S	ee FHWA publicat	ion Standard High	way Signs for fab	rication detail	s			Х		
W21-8 W21-	XW21-8a	W21-8	Mowing Crews Ahead	*	Α	36 X 36	Orange	Black	3/4	1/2	6 - Series C	6 - Series C	6 - Series C			2 1/4		Х		
XW21-8-A W21-8 Mowing Crews NextMiles miles * B 48 X 48 Orange Black 1 1/4 3/4 8 - Series C 8 - Series C 6 - Series C 6 - Series C 6 - Series C 7 - Series C 6 - Series C 9 - Series C 6 - Series C<	XW21-8a-A	W21-8	Mowing Crews Ahead	*	В	48 X 48	Orange	Black	1 1/4	3/4	8 - Series C	8 - Series C	8 - Series C			3		Х		
XW103-1 Watch for Stopped Traffic # B 48 X 48 Orange Black 1/4 3/4 7 - Series C 7 - Series C 7 - Series C 3	XW21-8b	W21-8	Mowing Crews Next Miles	*	Α	36 X 36	Orange	Black	3/4	1/2	6 - Series C	6 - Series C	4 - Series C	4 - Series C		2 1/4		Х		
March Marc	XW21-8b-A	W21-8	Mowing Crews Next Miles	*	В	48 X 48	Orange	Black	1 1/4	3/4	8 - Series C	8 - Series C	6 - Series C	6 - Series C		3		Х		
XG20-2 G20-2 End Construction * B 60 X 24 Orange Black 1/2 3/8 6 - Series C 6 - Series C 1 1/2	XW103-1	-	Watch for Stopped Traffic	*	В	48 X 48	Orange	Black	1 1/4	3/4	7 - Series C	7 - Series C	7 - Series C			3		Х		
G20-2 G20-2 End Road Work * B 48 X 18 Orange Black See FHWA publication Standard Highway Signs for fabrication details See FHWA publication Standard Highway Signs for fabrication details See FHWA publication Standard Highway Signs for fabrication details See FHWA publication Standard Highway Signs for fabrication details See FHWA publication Standard Highway Signs for fabrication details See FHWA publication Standard Highway Signs for fabrication details See FHWA publication Standard Highway Signs for fabrication details See FHWA publication Standard Highway Signs for fabrication details See FHWA publication Standard Highway Signs for fabrication details See FHWA publication Standard Highway Signs for fabrication details See FHWA publication Standard Highway Signs for fabrication details See FHWA publication Standard Highway Signs for fabrication details XM4-9B See FHWA publication Standard Highway Signs for fabrication details XM4-9B See FHWA publication Standard Highway Signs for fabrication details XM4-9B See FHWA publication Standard Highway Signs for fabrication details XM4-9B See FHWA publication Standard Highway Signs for fabrication details XM4-9B See FHWA publication Standard Highway Signs for fabrication details XM4-9B See FHWA publication Standard Highway Signs for fabrication details XM4-9B See FHWA publication Standard Highway Signs for fabrication details XM4-9B See FHWA publication Standard Highway Signs for fabrication details XM4-9B See FHWA publication Standard Highway Signs for fabrication details XM4-9B See FHWA publication Standard Highway Signs for fabrication details XM4-9B See FHWA publication Standard Highway Signs for fabrication details XM4-9B See FHWA publication Standard Highway Signs for fabrication details XM4-9B See FHWA publication Standard Highway Signs for fabrication details XM4-9B See FHWA publication Standard Highway Signs for fabrication details XM4-9B See FHWA publication	XG20-1	G20-1	Road Construction Next Miles	*	В	60 X 36	Orange	Black	3/4	1/2	6 - Series C	6 - Series C	6 - Series C			2 1/4		Х		
Second S	XG20-2	G20-2	End Construction	*	В	60 X 24	Orange	Black	1/2	3/8	6 - Series C	6 - Series C				1 1/2		Х		
Court Number or Lane Closed On or After Suggestion	G20-2	G20-2	End Road Work	*	В	48 X 18	Orange	Black		S	ee FHWA publicat	ion Standard High	way Signs for fab	rication detail:	s			Х		
XG20-5 XG20-5P XG20-5P Worksite Plaque -	XG20-4	G20-4	Pilot Car Follow Me	-	-	36 X 18	Orange	Black		S	ee FHWA publicat	ion Standard High	way Signs for fab	rication detail:	s		-	-		
XW20-6 - Lane Restrictions On or After * B 60 X 36 Orange Black 3/4 1/2 5 - Series C 5 - Series C 4 - Series C 5 - Series C 5 - Series C 17/8 XW20-6A - Lane Restrictions On or After * B 72 X 36 Orange Black 7/8 5/8 6 - Series C 5 - Series C 6 - Series C 1 30 1 1/2 X (L ≤ 42) X (L ≤ 42) </td <td>XG20-5</td> <td>-</td> <td></td> <td>*</td> <td>В</td> <td>60 X 36</td> <td>Orange</td> <td>Black</td> <td>3/4</td> <td>1/2</td> <td>6 - Series C</td> <td>6 - Series C</td> <td>6 - Series C</td> <td></td> <td></td> <td>2 1/4</td> <td></td> <td>х</td>	XG20-5	-		*	В	60 X 36	Orange	Black	3/4	1/2	6 - Series C	6 - Series C	6 - Series C			2 1/4		х		
XW20-6A - Lane Restrictions On or After * B 72 X 36 Orange Black 7/8 5/8 6 - Series C 6 - Series C 5 - Series C 2 1/4 XM4-9 (R or L) M4-9 Debour (Above Black Arrow) * A 30 X 24 Orange Black See FHWA publication Standard Highway Signs for fabrication details X XM4-9B (R or L) M4-9 Debour (Above Black Arrow) * B 4 X 36 Orange Black See FHWA publication Standard Highway Signs for fabrication details X XM4-Y96 - St / Debour Arrow * B L X 36 Orange Black 1/2 3/8 4 - Series C 6 - Series C 1 30 1 1/2 X (L ≤ 42) X (L X XM4-Y96 - St / Direction / Detour Arrow * B L X 48 Orange Black 1/2 3/8 4 - Series C 6 - Series C 1 30 1 1/2 X (L ≤ 42) X (L XM4-19 (R or L) M4-10 (R or L) M4-10 (R or L) M4-10 (R or L) M4-10 (R or L) <td>XG20-5P</td> <td>XG20-5P</td> <td>Worksite Plaque</td> <td>-</td> <td>-</td> <td>48 X 16</td> <td>Orange</td> <td>Black</td> <td></td> <td>3/8</td> <td>8 - Series C</td> <td></td> <td></td> <td></td> <td></td> <td>1 1/2</td> <td>-</td> <td>-</td>	XG20-5P	XG20-5P	Worksite Plaque	-	-	48 X 16	Orange	Black		3/8	8 - Series C					1 1/2	-	-		
XM4-9 (R or L) M4-9 Debour (Above Black Arrow) * A 30 x 24 Orange Black XM4-9 (R or L) M4-9 Debour (Above Black Arrow) * B 48 x 36 Orange Black See FHWA publication Standard Highway Signs for fabrication details XM4-9Pa - St / Debour Arrow * B L x 36 Orange Black L x 3/8 4 - Series C 6 - Series C 1 30 1 1/2 X (L ≤ 42) X (L ≤ 43) X (L ≤ 44) X (L ≤	XW20-6	-	Lane Restrictions On or After	*	В	60 X 36	Orange	Black	3/4	1/2	5 - Series C	5 - Series C	4 - Series C			1 7/8		X		
XM4-9B (R or L) M4-9 Debour (Above Black Arrow) * B 48 X 36 Orange Black See FHWA publication Standard Highway Signs for fabrication details XM4-Y9d - St / Debour Arrow * B L X 36 Orange Black 1/2 3/8 4 - Series C 6 - Series C 1 30 1 1/2 X (L ≤ 42) X (L ≤ 42) X (L ≤ 43) X (M + Y9e - St / Direction / Debour Arrow * B L X 48 Orange Black 1/2 3/8 4 - Series C 6 - Series C 1 30 1 1/2 X (L ≤ 42) X (L ≤ 43) X (L ≤ 43) X (L ≤ 43) X (L ≤ 44) X (L ≤ 45) X (L ≤ 4	XW20-6A	-	Lane Restrictions On or After	*	В	72 X 36	Orange	Black	7/8	5/8	6 - Series C	6 - Series C	5 - Series C			2 1/4		Х		
XM4-Y9d - St / Detour Arrow * B L X 36 Orange Black 1/2 3/8 4 - Series C 6 - Series C 1 30 1 1/2 X (L ≤ 35) X (L ≤ 35) X (M + Y9e - St / Direction / Detour Arrow * B L X 48 Orange Black 1/2 3/8 4 - Series C 6 - Series C 1 30 1 1/2 X (L ≤ 35) X (L ≤ 35) X (M + Y9e - St / Direction / Detour Arrow * B L X 48 Orange Black See FHWA publication Standard Highway Signs for fabrication details X (M + Y9e - St / Direction / Detour (Inside Orange Arrow) * B 48 X 18 Orange Black 3/4 6 - Series C 6 - Series C 3 3 X (M + Y9e - Series C S	XM4-9 (R or L)	M4-9	Detour (Above Black Arrow)	*	Α	30 X 24	Orange	Black		S	ee FHWA publicat	ion Standard High	way Signs for fab	rication detail:	s		X			
XMH-190 -	XM4-9-B (R or L)	M4-9	Detour (Above Black Arrow)	*	В	48 X 36	Orange	Black		See FHWA publication Standard Highway Signs for fabrication details										
XM4-10 (R or L) M4-10 Detour (Inside Orange Arrow) * B 48 X 18 Black & Orange Black See FHWA publication Standard Highway Signs for fabrication details XW105-1-A - Right Lane Exit Open * B 48 X 48 Orange Black 1 1/4 3/4 6 - Series C 6 - Series C 3 XW106-1-A - Exit Closed * B 48 X 48 Orange Black 1 1/4 3/4 7 - Series C 7 - Series C 3 XW106-2-A - Exit Open * B 48 X 48 Orange Black 1 1/4 3/4 7 - Series C 7 - Series C 3	XM4-Y9d	-	St / Detour Arrow	*	В	L X 36	Orange	Black	1/2	3/8	4 - Series C	6 - Series C		1	30	1 1/2	X (L ≤ 42)	X (L > 42)		
XW105-1-A - Right Lane Exit Open * B 48 X 48 Orange Black 1 1/4 3/4 6 - Series C 6 - Series C 6 - Series C XW106-1-A - Exit Closed * B 48 X 48 Orange Black 1 1/4 3/4 7 - Series C 7 - Series C 7 - Series C XW106-2-A - Exit Open * B 48 X 48 Orange Black 1 1/4 3/4 7 - Series C 7 - Series C 3	XM4-Y9e	-	St / Direction / Detour Arrow	*	В	L X 48	Orange	Black	1/2	3/8	4 - Series C	6 -Series C	6 -Series C	1	30	1 1/2	X (L ≤ 36)	X (L > 36)		
XW106-1-A Exit Closed * B 48 X 48 Orange Black 1/4 3/4 7 - Series C 7 - Series C 3 XW106-2-A - Exit Open * B 48 X 48 Orange Black 1/4 3/4 7 - Series C 7 - Series C 3 XW106-2-A - Exit Open * B 48 X 48 Orange Black 1/4 3/4 7 - Series C 7 - Series C 3 XW106-2-A - Exit Open * B 48 X 48 Orange Black 1/4 3/4 7 - Series C 7 - Series C 3 XW106-2-A - Exit Open * B 48 X 48 Orange Black 1/4 3/4 7 - Series C 7 - Series C 3 XW106-2-A - Exit Open * B 48 X 48 Orange Black 1/4 3/4 7 - Series C 7 - Series C 3 XW106-2-A - Exit Open * B 48 X 48 Orange Black 1/4 3/4 7 - Series C 7 - Series C 3 XW106-2-A - Exit Open * B 48 X 48 Orange Black 1/4 3/4 7 - Series C 7 - Series C 3 XW106-2-A - Exit Open * B 48 X 48 Orange Black 1/4 3/4 7 - Series C 7 - Series C 3 XW106-2-A - Exit Open * B 48 X 48 Orange Black 1/4 3/4 7 - Series C 7 - Series C 3 XW106-2-A - Exit Open * B 48 X 48 Orange Black 1/4 3/4 7 - Series C 7 - Series C 3 XW106-2-A - Exit Open * B 48 X 48 Orange Black 1/4 3/4 7 - Series C 7 - Series C 3 XW106-2-A - Exit Open XW106-2-A - Exit Open * B 48 X 48 Orange Black 1/4 3/4 7 - Series C 7 - Series C 3 XW106-2-A - Exit Open - Exit Op	XM4-10 (R or L)	M4-10	Detour (Inside Orange Arrow)	*	В	48 X 18	Black & Orange	Black			Х									
XW106-2-A - Exit Open * B 48 X 48 Orange Black 1 1/4 3/4 7 - Series C 7 - Series C 3	XW105-1-A	-	Right Lane Exit Open	*	В	48 X 48	Orange	Black	1 1/4	3/4	6 - Series C	6 - Series C				3		Х		
	XW106-1-A	-	Exit Closed	*	В	48 X 48	Orange	Black	1 1/4	3/4	7 - Series C	7 - Series C				3		Х		
MM/100.1 Exit (About Black Arrow) * P. 40 V.49 Orango Black See EHMA publication Standard Highway Signs for Subjection details	XW106-2-A	-	Exit Open	*	В	48 X 48	Orange	Black	1 1/4	3/4	7 - Series C	7 - Series C				3		Х		
INVEST: - EXIL (ADDVE DIGIN ATTOW) " D 40 A 40 Utalige Digin Deer Fried Publication Statistical Digin and Signs for labrication details	XW109-1	-	Exit (Above Black Arrow)	*	В	48 X 48	Orange	Black		S	ee FHWA publicat	ion Standard High	way Signs for fab	rication details	s			Х		

*Wood post permitted.

NOTES:

- ① Spacing between letters of this word or line shall be reduced by this percentage as shown in the FHWA document, *Standard Highway Sians*.
- 2. See Standard Drawing E 801-TCSN-01 for additional general notes.
- 3. All dimensions are in inches.





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